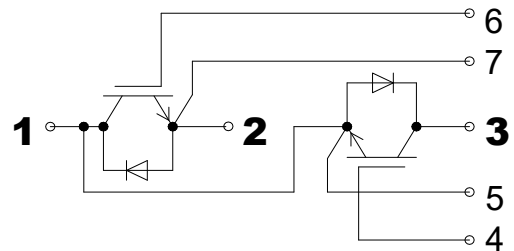


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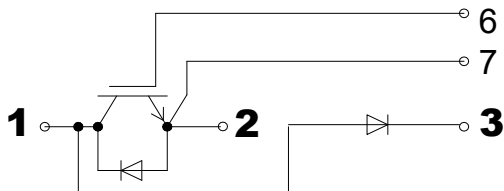
IGBT Modules For Welding



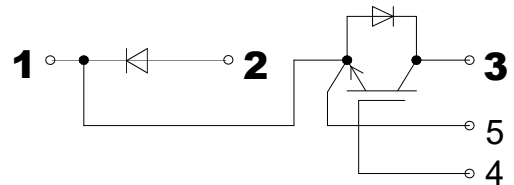
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SGD145NF120SC1



SDG145NF120SC1



Symbol	Test Condition	Value	Unit
IGBT			
V _{CES}		1200	V
I _C	T _C = 100°C per chip	145	A
V _{GES}		±20	V
T _{vj} (T _{stg})		-40 ~ +150(125)	°C
P _{tot}		500	W
INVERSE DIODE			
I _F	T _C =25°C per chip	50	A
I _{FM}		100	A
V _{RRM}		1200	V
i ² _t	T _j =125°C, t=10ms, V _R =0V	1500	A ² S

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IGBT Modules For Welding

Symbol	Test Conditions	Min	Typ	Max	Unit
IGBT Tc = 25°C unless otherwise specified					
V _{GE(th)}	V _{GE} =V _{CE} , IC = 1mA	4.5	5.5	6.7	V
I _{CES}	V _{GE} = 0; V _{CE} =V _{CES} ; T _j =25(125)°C			1	mA
V _{CE(TO)}	T _j =25(125)°C		1.0(0.9)	1.2(1.1)	V
r _{CE}	V _{GE} =15V		9(12)	12(15)	mΩ
V _{CE(sat)}	IC=145A; V _{GE} =15V; chip level		2.1	2.5	V
C _{ies}	V _{GE} =0V, V _{CE} =25V, f=1MHz		9.20		nF
C _{oes}			1.00		
C _{res}			0.93		
L _{CE}				29	nH
R _{CC'+EE'}	Termial to Case, Tc=25°C		0.75		mΩ
t _{d(on)}	V _{cc} = 600V, IC = 145A R _{GON} = R _G OFF = 10Ω T _j =125°C V _{GE} =±15V		185		ns
t _r			50		ns
t _{d(off)}			590		ns
			50		ns
E _{on} /E _{off}				11.50/9.30	
INVERSE DIODE Tc = 25°C unless otherwise specified					
V _F	I _F =50A; V _{GE} =0V; T _j = 25°C		2.0	2.5	V
Q _{rr}	I _F =50A; V _R =300V; T _j =25°C di/dt = 3500A/us, V _{GE} =-15V		2.3		μC
I _{RRM}			23		A
E _{rec}			2.60		mJ
THERMAL CHARACTERISTICS					
R _{th(j-c)}	per IGBT			0.175	K/W
R _{th(j-c)D}	per FRD			0.650	K/W
Mechanical Data					
M _s		2.5		4	Nm
Weight			158		g

Features

- Planar Gate Field Stop (SPT⁺) Technology IGBT
- Fast Recovery Free Wheeling Diode
- Low Switching Losses
- V_{ce(sat)} with positive temperature coefficient
- Fast Switching and short tail current
- Switched mode power supplies at f_{sw}>20KHz
- Resonant inverters up to 100KHz
- Electronic Welders at f_{sw}>20KHz

Application

- Welding inverters

Advantages

- Space and weight savings
- Reduced protection circuits

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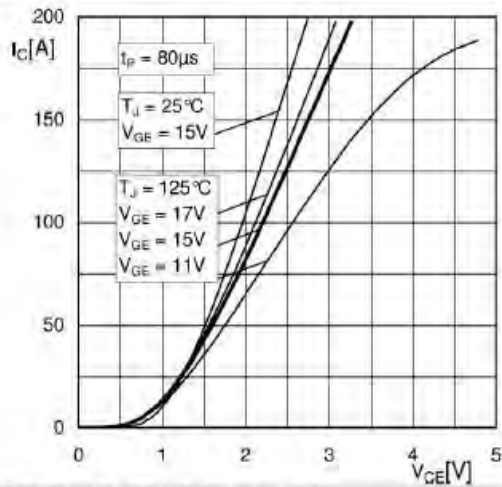


Fig. 1 Typ. output characteristic, inclusive R_{CC+EE}

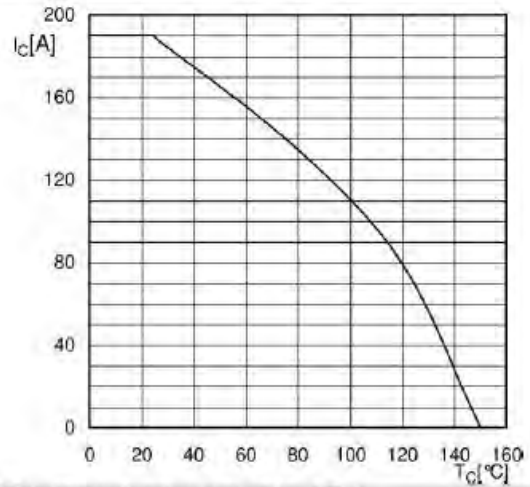


Fig. 2 Rated current vs. temperature $I_C = f(T_C)$

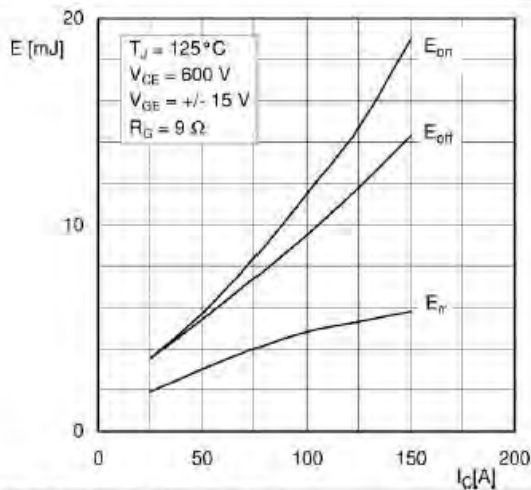


Fig. 3 Typ. turn-on /-off energy = $f(I_C)$

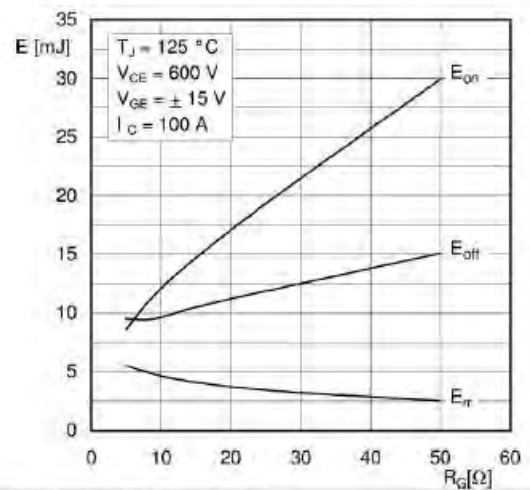


Fig. 4 Typ. turn-on /-off energy = $f(R_G)$

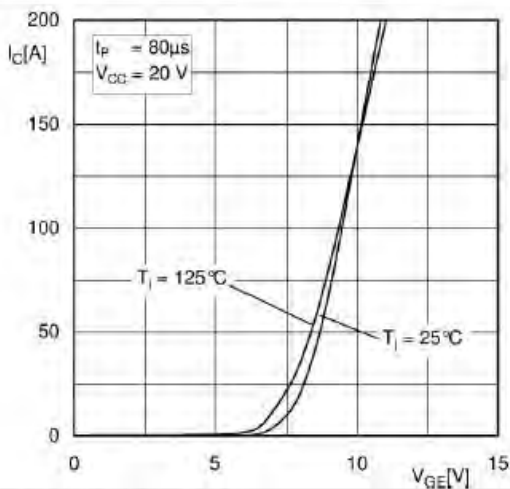


Fig. 5 Typ. transfer characteristic

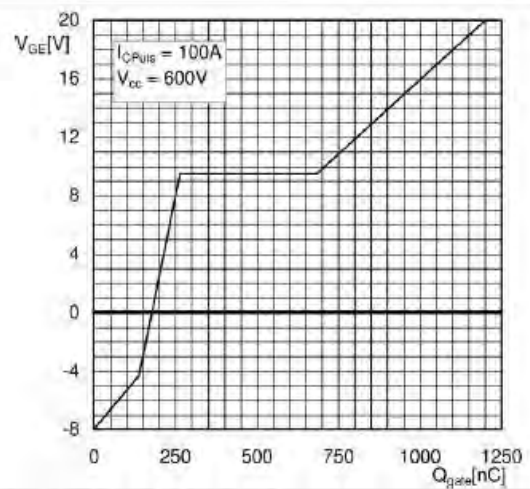
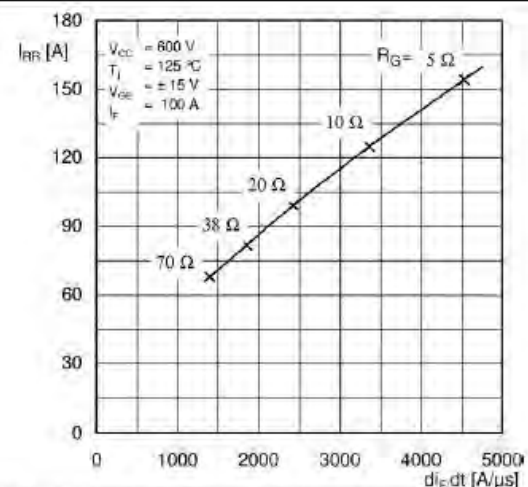
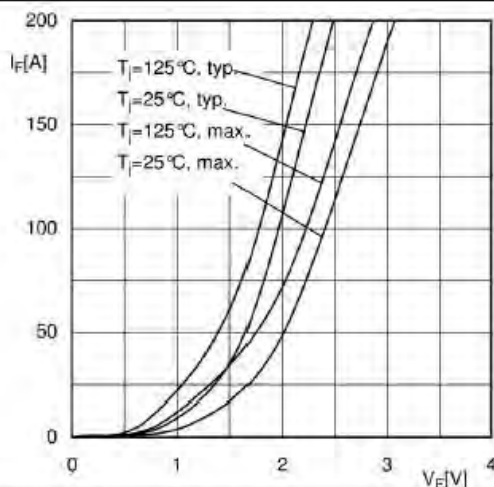
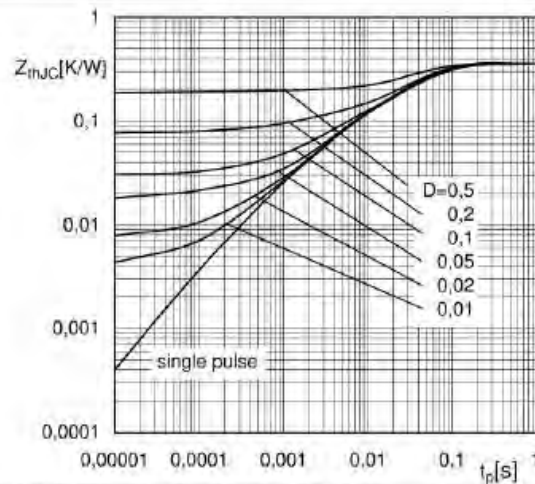
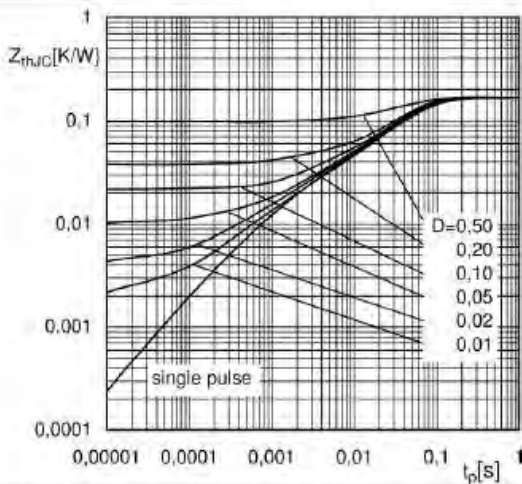
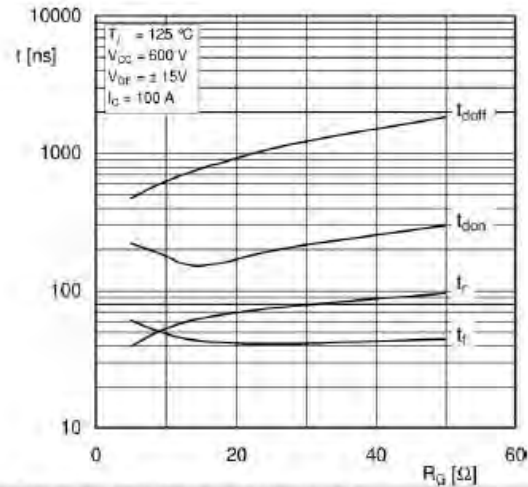
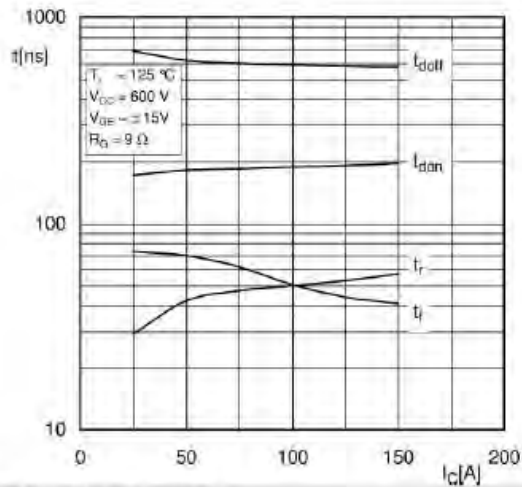


Fig. 6 Typ. gate charge characteristic

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