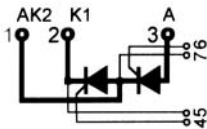


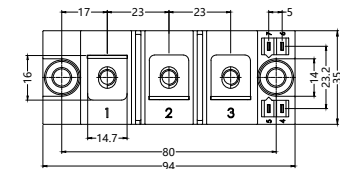
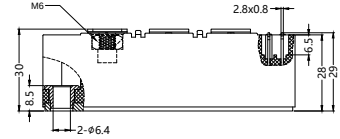
# STT181GK18B

## Thyristor-Thyristor Modules



| Type        | $V_{RSM}$<br>$V_{DSM}$<br>V | $V_{RRM}$<br>$V_{DRM}$<br>V |
|-------------|-----------------------------|-----------------------------|
| STT181GK08B | 900                         | 800                         |
| STT181GK12B | 1300                        | 1200                        |
| STT181GK14B | 1500                        | 1400                        |
| STT181GK16B | 1700                        | 1600                        |
| STT181GK18B | 1900                        | 1800                        |

Dimensions in mm (1mm=0.0394")



| Symbol                                             | Test Conditions                                                                                         |                                                 | Maximum Ratings                  | Unit        |
|----------------------------------------------------|---------------------------------------------------------------------------------------------------------|-------------------------------------------------|----------------------------------|-------------|
| $I_{TRMS}$ , $I_{FRMS}$<br>$I_{TAVM}$ , $I_{FAVM}$ | $T_{VJ}=T_{VJM}$<br>$T_C=85^{\circ}C$ ; 180° sine                                                       |                                                 | 300<br>181                       | A           |
| $I_{TSM}$ , $I_{FSM}$                              | $T_{VJ}=45^{\circ}C$<br>$V_R=0$                                                                         | $t=10ms$ (50Hz), sine<br>$t=8.3ms$ (60Hz), sine | 6000<br>6400                     | A           |
|                                                    | $T_{VJ}=T_{VJM}$<br>$V_R=0$                                                                             | $t=10ms$ (50Hz), sine<br>$t=8.3ms$ (60Hz), sine | 5250<br>5600                     |             |
| $j^2dt$                                            | $T_{VJ}=45^{\circ}C$<br>$V_R=0$                                                                         | $t=10ms$ (50Hz), sine<br>$t=8.3ms$ (60Hz), sine | 180000<br>170000                 | $A^2s$      |
|                                                    | $T_{VJ}=T_{VJM}$<br>$V_R=0$                                                                             | $t=10ms$ (50Hz), sine<br>$t=8.3ms$ (60Hz), sine | 137000<br>128000                 |             |
| $(di/dt)_{cr}$                                     | $T_{VJ}=T_{VJM}$<br>$f=50Hz$ , $t_p=200\mu s$<br>$V_D=2/3V_{DRM}$<br>$I_G=0.5A$<br>$di_G/dt=0.5A/\mu s$ | repetitive, $I_T=500A$                          | 150                              | A/ $\mu s$  |
|                                                    |                                                                                                         | non repetitive, $I_T=500A$                      | 500                              |             |
| $(dv/dt)_{cr}$                                     | $T_{VJ}=T_{VJM}$ ;<br>$R_{GK}=\infty$ ; method 1 (linear voltage rise)                                  | $V_{DR}=2/3V_{DRM}$                             | 1000                             | V/ $\mu s$  |
| $P_{GM}$                                           | $T_{VJ}=T_{VJM}$<br>$I_T=I_{TAVM}$                                                                      | $t_p=30\mu s$<br>$t_p=500\mu s$                 | 120<br>60                        | W           |
| $P_{GAV}$                                          |                                                                                                         |                                                 | 8                                | W           |
| $V_{RGM}$                                          |                                                                                                         |                                                 | 10                               | V           |
| $T_{VJ}$<br>$T_{VJM}$<br>$T_{stg}$                 |                                                                                                         |                                                 | -40...+125<br>125<br>-40...+125  | $^{\circ}C$ |
| $V_{ISOL}$                                         | 50/60Hz, RMS<br>$I_{ISOL}\leq 1mA$                                                                      | $t=1min$<br>$t=1s$                              | 3000<br>3600                     | V~          |
| $M_d$                                              | Mounting torque (M6)<br>Terminal connection torque (M6)                                                 |                                                 | 2.25-2.75/20-25<br>4.5-5.5/40-48 | Nm/lb.in.   |
| Weight                                             | Typical                                                                                                 |                                                 | 173                              | g           |

**Sirectifier®**

# STT181GKXXB

## Thyristor-Thyristor Modules

| Symbol             | Test Conditions                                                                                                | Characteristic Values | Unit             |
|--------------------|----------------------------------------------------------------------------------------------------------------|-----------------------|------------------|
| $I_{RRM}, I_{DRM}$ | $T_{VJ}=T_{VJM}; V_R=V_{RRM}; V_D=V_{DRM}$                                                                     | 10                    | mA               |
| $V_T, V_F$         | $I_T, I_F=300A; T_{VJ}=25^{\circ}C$                                                                            | 1.25                  | V                |
| $V_{TO}$           | For power-loss calculations only ( $T_{VJ}=125^{\circ}C$ )                                                     | 0.88                  | V                |
| $r_T$              |                                                                                                                | 1.15                  | mΩ               |
| $V_{GT}$           | $V_D=6V;$<br>$T_{VJ}=25^{\circ}C$<br>$T_{VJ}=-40^{\circ}C$                                                     | 2.5<br>2.6            | V                |
| $I_{GT}$           | $V_D=6V;$<br>$T_{VJ}=25^{\circ}C$<br>$T_{VJ}=-40^{\circ}C$                                                     | 150<br>200            | mA               |
| $V_{GD}$           | $T_{VJ}=T_{VJM}; V_D=2/3V_{DRM}$                                                                               | 0.2                   | V                |
| $I_{GD}$           |                                                                                                                | 10                    | mA               |
| $I_L$              | $T_{VJ}=25^{\circ}C; t_p=30\mu s; V_D=6V$<br>$I_G=0.5A; di_G/dt=0.5A/\mu s$                                    | 300                   | mA               |
| $I_H$              | $T_{VJ}=25^{\circ}C; V_D=6V; R_{GK}=\infty$                                                                    | 200                   | mA               |
| $t_{gd}$           | $T_{VJ}=25^{\circ}C; V_D=1/2V_{DRM}$<br>$I_G=0.5A; di_G/dt=0.5A/\mu s$                                         | 2                     | μs               |
| $t_q$              | $T_{VJ}=T_{VJM}; I_T=300A; t_p=200\mu s; -di/dt=10A/\mu s$<br>$V_R=100V; dv/dt=20V/\mu s; V_D=2/3V_{DRM}$ typ. | 150                   | μs               |
| $Q_s$              | $T_{VJ}=T_{VJM}; I_T, I_F=300A; -di/dt=50A/\mu s$                                                              | 550                   | μC               |
| $I_{RM}$           |                                                                                                                | 235                   | A                |
| $R_{thJC}$         | per thyristor/diode; DC current<br>per module                                                                  | 0.155<br>0.0775       | K/W              |
| $R_{thJK}$         | per thyristor/diode; DC current<br>per module                                                                  | 0.225<br>0.1125       | K/W              |
| $d_s$              | Creeping distance on surface                                                                                   | 12.7                  | mm               |
| $d_A$              | Strike distance through air                                                                                    | 9.6                   | mm               |
| $a$                | Maximum allowable acceleration                                                                                 | 50                    | m/s <sup>2</sup> |

### FEATURES

- \* International standard package
- \* Copper base plate
- \* Glass passivated chips
- \* Isolation voltage 3600 V~
- \* UL file NO.E310749
- \* RoHS compliance

### APPLICATIONS

- \* Motor control
- \* Power converter
- \* Heat and temperature control for industrial furnaces and chemical processes
- \* Lighting control
- \* Contactless switches

### ADVANTAGES

- \* Space and weight savings
- \* Simple mounting
- \* Improved temperature and power cycling
- \* Reduced protection circuits



**Sirectifier®**

# STT181GKXXB

## Thyristor-Thyristor Modules

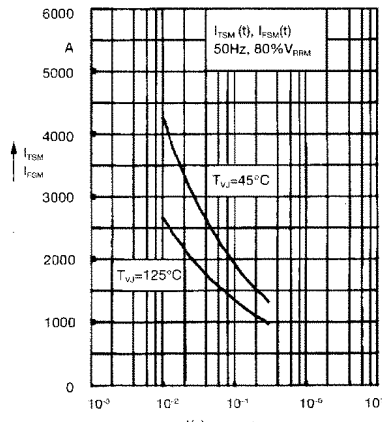


Fig. 1 Surge overload current  
 $I_{TSM}$ ,  $I_{FSM}$ : Crest value,  $t$ : duration

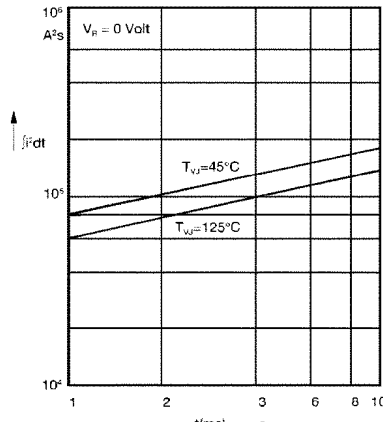


Fig. 2  $\int I^2 dt$  versus time (1-10 ms)

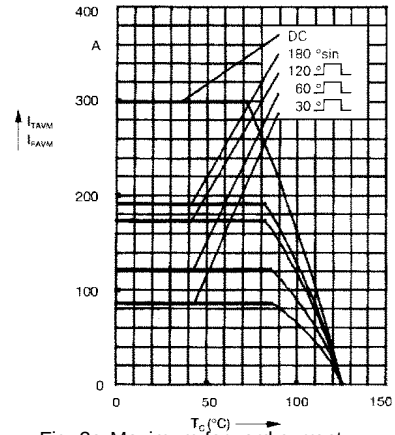


Fig. 2a Maximum forward current  
at case temperature

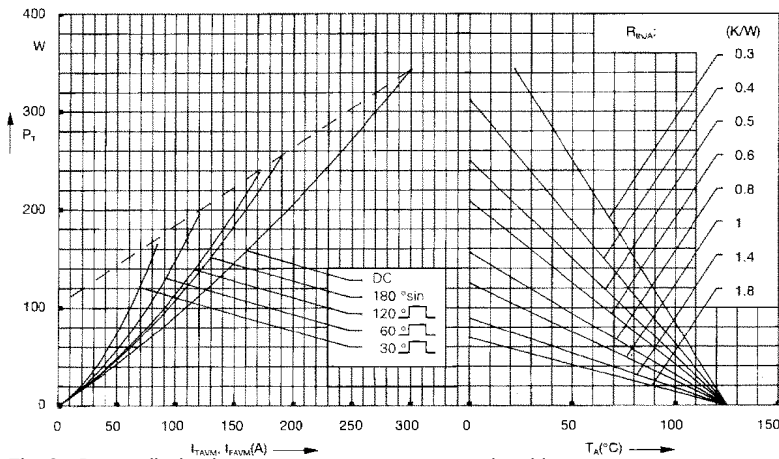


Fig. 3 Power dissipation versus on-state current and ambient temperature  
(per thyristor or diode)

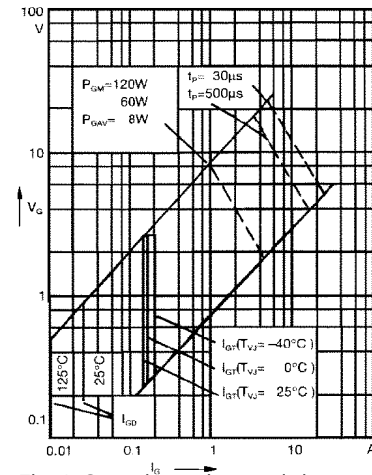


Fig. 4 Gate trigger characteristics

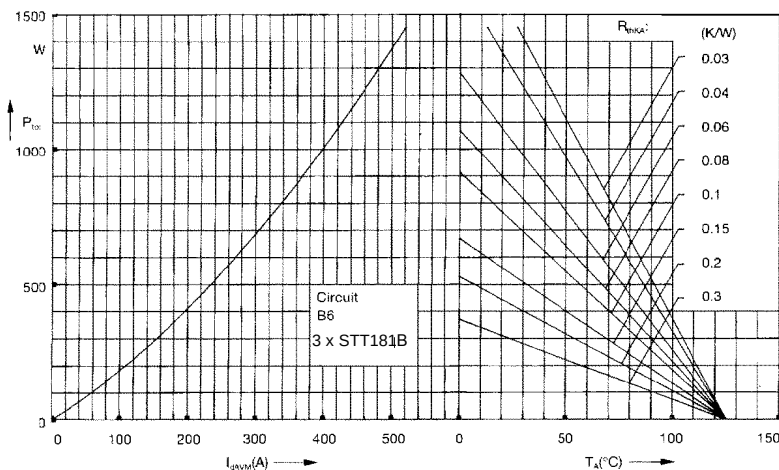


Fig. 5 Three phase rectifier bridge: Power dissipation versus direct output current  
and ambient temperature

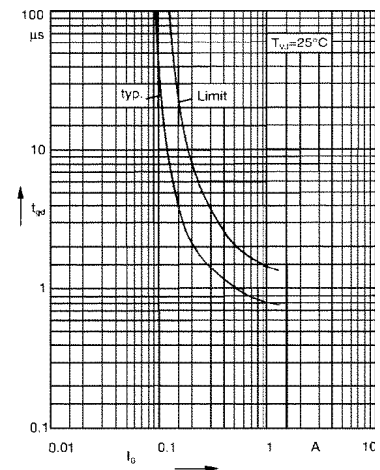


Fig. 6 Gate trigger delay time

# STT181GKXXB

## Thyristor-Thyristor Modules

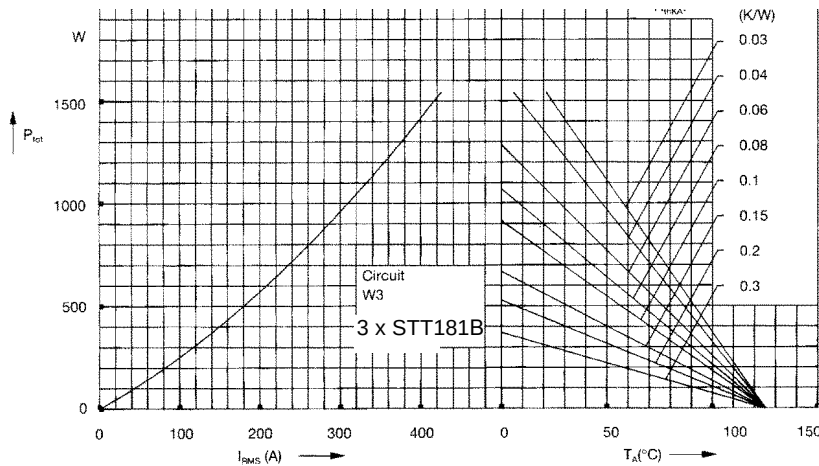


Fig. 7 Three phase AC-controller:  
Power dissipation versus RMS  
output current and ambient  
temperature

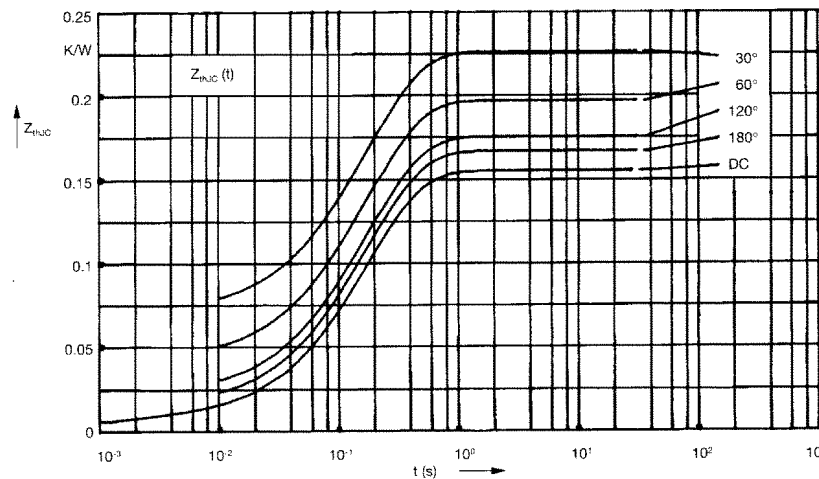


Fig. 8 Transient thermal impedance  
junction to case (per thyristor or  
diode)

$R_{thJC}$  for various conduction angles d:

| d     | $R_{thJC}$ (K/W) |
|-------|------------------|
| DC    | 0.155            |
| 180°C | 0.167            |
| 120°C | 0.176            |
| 60°C  | 0.197            |
| 30°C  | 0.227            |

Constants for  $Z_{thJC}$  calculation:

| i | $R_{thi}$ (K/W) | $t_i$ (s) |
|---|-----------------|-----------|
| 1 | 0.0072          | 0.001     |
| 2 | 0.0188          | 0.08      |
| 3 | 0.129           | 0.2       |

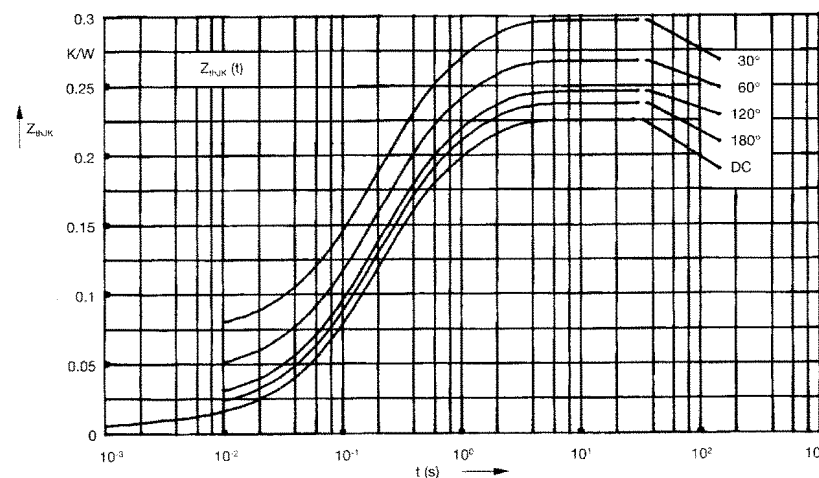


Fig. 9 Transient thermal impedance  
junction to heatsink (per thyristor  
or diode)

$R_{thJK}$  for various conduction angles d:

| d     | $R_{thJK}$ (K/W) |
|-------|------------------|
| DC    | 0.225            |
| 180°C | 0.237            |
| 120°C | 0.246            |
| 60°C  | 0.267            |
| 30°C  | 0.297            |

Constants for  $Z_{thJK}$  calculation:

| i | $R_{thi}$ (K/W) | $t_i$ (s) |
|---|-----------------|-----------|
| 1 | 0.0072          | 0.001     |
| 2 | 0.0188          | 0.08      |
| 3 | 0.129           | 0.2       |
| 4 | 0.07            | 1.0       |